STAINLESS STEEL HORS D'OEUVRES/CUTLERY KITS

KIT FEATURES:

- Long lasting stainless steel ferrules and blades
- Quick and easy assembly

PARTS LIST

- A. Stainless steel ferrule
- B. Hors d'oeuvres/cutlery utensil

REQUIRED ACCESSORIES:

- 4-Prong Driver Center (or other holding method)
- Heavy Duty Tailstock Live Center
- 1/4" drill bit
- 2-part epoxy glue or insta-cure (cyanoacrylate) glue.

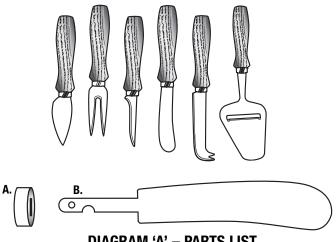


DIAGRAM 'A' - PARTS LIST

PREPARING THE WOOD BLANK:

Cut a wood blank about 1" square x 4-1/2" to 5" long. Mark the center of each end surface. Drill a 1/4" hole that is 1-1/4" deep into one end.

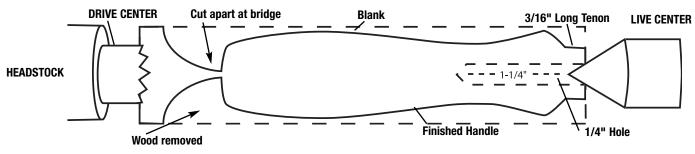


DIAGRAM 'B' - TURNING THE BLANK

TURNING THE BLANK:

- Mount the blank on the lathe using a drive center on the headstock.
- Support the opposite end with a heavy-duty 60° live center in the 1/4" hole in the blank.
- Turn the blank down into a handle shape. Remove wood at the tailstock end to create a tenon 3/16" wide and a diameter to accommodate the ferrule.
- Leave a 1/2" to 1" space in your design at the opposite end for parting off. Create a bridge to hold the wood on the lathe(See diagram 'B').
- Sand and finish the handle. Part the wood at the back end, and finish the handle at the parting point by hand.
- A non-toxic food safe finish is recommended for finishing.

ASSEMBLY:

- Check that the tang of the cutlery fits inside the hole. You may need to grind the tang to get it to fit snug inside the hole.
- Use epoxy glue inside the hole and on the tenon.
- Place the ferrule over the tenon, push down firmly against the handle. To avoid possible cracking of the wood align the slot in the ferrule with the grain of the wood.
- Insert the tang of the cutlery piece into the slot push flush with the ferrule. Let dry.
- The cutlery piece is now ready to use.

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