

Polyester Resin Casting Dye Instructions

Please note before dyeing resin, that this dye is being used is full strength, not diluted.

****CURE TIME****

Additional hardener is provided to shorten the cure time. The cure time can be increased up to 4 days when using this dye with resin. Additional hardener may shorten the cure time by adding a few additional drops to the resin/dye mix.

****MIXING****

When mixing the dye, it will appear to want to separate, this is normal. **Continue** to mix until the resin and dye are uniform in color. It is recommended to mix and pour the molds 1/3 at a time. However, you can do a full mold pour but this is usually when the longer cure time is needed along with the additional hardener.

Standard Mixing: 1 drop per ounce of resin is sufficient enough to give a rich color. **Mix thoroughly**

Deeper Color: If you desire a deeper color, mix an additional drop per ounce of resin, but be sure to do this quickly before the resin starts to cure. **Mix thoroughly.**

*****SPECIAL NOTE ABOUT WEATHER CONDITIONS*****

Temperatures play a key role in resin set up. 70 degrees and low humidity are particularly ideal for resin pours.