

Lathe Chuck Thread & MT Sizes

☆ You may have to have special chucks made to fit lathes marked with ☆; they do not use industry standard thread sizes. It is very timely and expensive to have machine tools made. Accessories are available from the manufacturer only except for Pen mandrels and live centers which are available from Wood-N-Whimsies.

Manufacturer	Model #	Taper Size	Thread Size
Carba-Tec	4SE	#1 MT	3/4" X 16 TPI
Craftsman	22312	#1 MT	3/4" X 16 TPI
Craftsman	21752	#2 MT	1" X 8 TPI
☆ Central Machinery	45276	#2 MT	3/4" X 10 TPI
☆ Central Machinery	34706	#2 MT	3/4" X 10 TPI
☆ Central Machinery	95607	#1 MT	3/4" X 10 TPI
☆ Central Machinery	38515	#1 MT	3/4" X 10 TPI
Jet	JWL 1220	#2 MT	1" – 8 TPI
Jet	JML-1014VSI	#2 MT	1" – 8 TPI
Jet	JWL-1642EVS	#2 MT	1-1/4" -8 TPI
Jet	JWL-1236	#2 MT	1" – 8 TPI
Jet	JML-1014I	#2 MT	1" – 8 TPI
Jet	JWL-1442VS & VSK	#2 MT	1" – 8 TPI
Nova	1624-44	#2 MT	1-1/4" -8 TPI
Nova	DVR XP	#2 MT	1-1/4" -8 TPI
OneWay	1224	#2 MT	1" – 8 TPI
OneWay	2000 Series	#2 & #3 MT	M33-3.5
OneWay	1640	#2 & #3 MT	M33-3.5
Powermatic	4224	#2 MT	1-1/4" -8 TPI
Powermatic	3520B	#2 MT	1-1/4" -8 TPI
Rikon	70-100	#2 MT	1" – 8 TPI
Rikon	70-500	#2 MT	1-1/4" -8 TPI
☆ ShopSmith	Mark V	None	5/8" No Threads
TurnCrafter	Plus	#1 MT	3/4" X 16 TPI
TurnCrafter	Pro & Pro VS	#2 MT	1" – 8 TPI
Vega	1500 Series	#2 MT	1" – 8 TPI
Vicmarc	VL300	#2 MT	1-1/4" -8 TPI
Vicmarc	VL200	#2 MT	1-1/4" -8 TPI

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If you have a lathe which is not listed here, please help us out with this list and provide the necessary information to help out your fellow turners.