

Knight's Armor Pen Kit

PKA100 • PKA110

Kit Features:

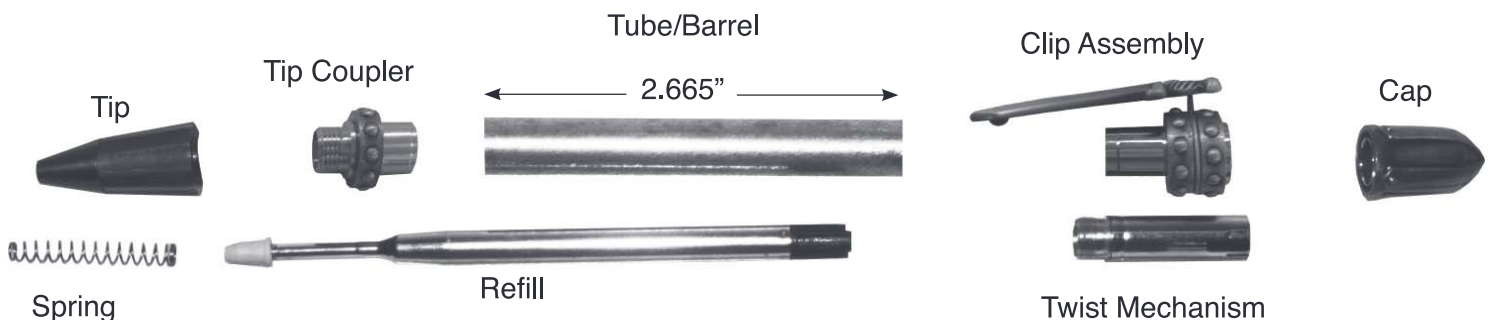
- Easy to turn with a straight or profiled barrel
- Single tube design
- Minimum parts - easy to assemble
- Available in Multiple finishes
- Uses Parker® Style Refill
- Attractive Medieval Times Styling
- Overall length: 5 -1/16"

Required Accessories:

- 7mm Pen Mandrel
- Drill Bit: 3/8" #PKEXEC-38
- Bushing set(2pc) #PKMAJSQBU
- Barrel Trimming set #PKTRIM38
- Live Tailstock Center
- 2 Part Epoxy Glue or Insta Cure (Cyanoacrylate) Glue
- Pen Blank: Minimum Size - 3/4" x 3-1/4" Long

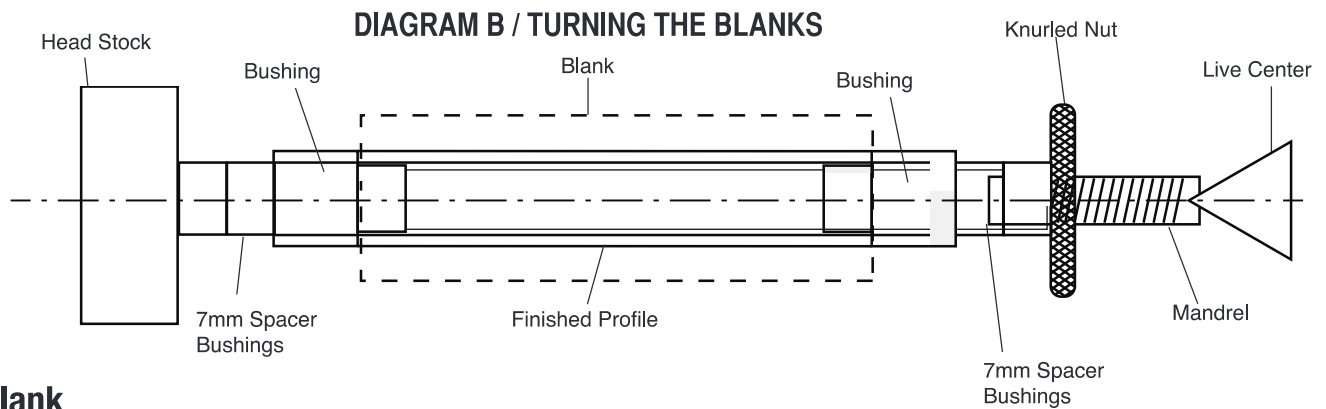


DIAGRAM A / PARTS LAYOUT



Preparing the Blank:

- Cut a blank to the length of the tube and add 1/16" for squaring off.
- Drill a 3/8" hole lengthwise through the blank.
- Spread glue over the tube, insert into the blank with a twisting motion to spread the glue evenly inside.
- Center the tube lengthwise inside the blank.
- When the glue is dry, square the ends of the blank. Use a 3/8" barrel trimmer shaft or a universal pen blank squaring jig with a power disc sander. Take the excess material down flush with the ends of the brass tube. (do not trim beyond the length of the tube since this may interfere with operation of the mechanism and assembly).



Turning the Blank

- Mount the bushings and blanks according to diagram B.
- Thread on the knurled nut and hand tighten to hold all components in place.
- Slide the tailstock up snugly against the mandrel shaft inserting the live center point into the mandrel dimple, lock in place.
- Hand tighten the quill adjustment to firm up the mandrel. (DO NOT overtighten, it could damage the mandrel.)
- Using sharp tools, turn the blank down close to the bushing diameter. Turn the barrel (straight or to a profile of your choice)
- Sand the blank down to be flush with the bushings gradually increasing the sandpaper grits.
- Finish the barrel with your choice of polish. Allow sufficient time for the polish to cure.
Refer to polish instructions.

Assembly

- Layout parts according to diagram A
- Press the tip coupler, long extension in first, into either end of the barrel.
- Press the clip assembly, long extension in first into the opposite end of the barrel.
- Screw the tip into the tip coupler.
- Affix the spring over the refill tip end and insert this into the opening at the opposite end.
- Screw the twist mechanism into the opening behind the refill to bottom
- Affix and press the cap over the extended mechanism.
- To change the refill, just un-screw the cap counter clockwise and replace.
- The pen is ready to use by twisting the cap to extend or retract the refill.

Diagram C / Bushings #PKMAJSQBU

