

# PKBROCK CIGAR PUNCH KEYCHAIN

## Instructions

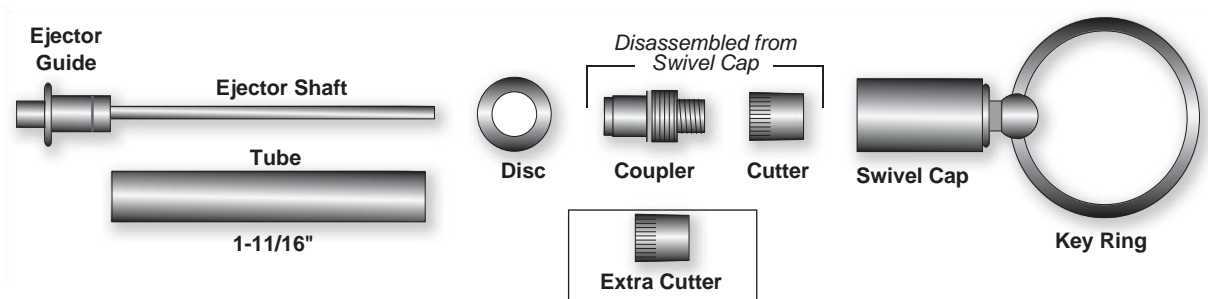
### Kit Features

- Easy to carry and cut cigar tips
- Spring action ejector button easily removes cigar waste
- Spare stainless-steel cutter supplied
- Overall length: 3", Tube Length 1.71"
- Swivel key ring

### Required Accessories

- 7mm mandrel
- 7MM drill bit - #PK-7MM
- 7MM barrel trimmer #PK-TRIM7 (optional)
- Bushing set #PKBROCKBU
- Adhesive

Diagram A - Parts and Assembly



### Prepare The Blank

Cut your blank approximately 1/16" longer than the tube to allow for squaring the ends. Use a medium to slow speed to drill the blank. Raise the bit from the wood every 1/4" to 1/2" to allow the chips to clear from the flutes of the drill bit. Do not force the drill bit; use an even pressure and let the bit do the work. After drilling the blank, sand the exterior of the brass tube to roughen its surface and glue the tube inside the blank. Trim to square the ends of the blank. Do not sand off any brass, tube length is critical for a working finished product.

### Assembly

1. Disassemble the Coupler and Cutter from the Swivel Cap.
2. Put the Disc onto the Threaded Coupler and Press into one end of the turned barrel.
3. Screw on Cutter, then the Swivel Cap.
4. Line up then Push in the Ejector Guide/Shaft and Press into one end of the turned barrel.
5. Add the Key Ring and your Cigar Cutter Keychain is ready to use.

### Turn the keychain

Set up your mandrel as shown in Diagram C. Turn the pen blank to the bushing diameter at the ends. Finish with your favorite technique

