

Lathe Chuck Thread & MT Sizes

☆ You may have to have special chucks made to fit lathes marked with ☆; they do not use industry standard thread sizes. If you need a Custom faceplate you can check out William Noble's site: www.wbnoble.com and check out faceplates, there is a good chance he can help you out. We do carry accessories for Penn State mandrels and they are available on our website.

Manufacturer	Model #	Taper Size	Thread Size
Carba-Tec	4SE	#1 MT	3/4" X 16 TPI
Craftsman	22312	#1 MT	3/4" X 16 TPI
Craftsman	21752	#2 MT	1" X 8 TPI
☆ Central Machinery	45276	#2 MT	3/4" X 10 TPI
☆ Central Machinery	34706	#2 MT	3/4" X 10 TPI
☆ Central Machinery	95607 (Old version)	#1 MT	3/4" X 10 TPI
☆ Central Machinery	95607 (New version)	#1 MT	3/4" X 16 TPI
☆ Central Machinery	38515	#1 MT	3/4" X 10 TPI
Excelsior 5-Speed Mini Lathe		#2MT	1"-8 TPI
Jet	JWL 1220	#2 MT	1" – 8 TPI
Jet	JML-1014VSI	#2 MT	1" – 8 TPI
Jet	JWL-1642EVS	#2 MT	1-1/4" -8 TPI
Jet	JWL-1236	#2 MT	1" – 8 TPI
Jet	JML-1014I	#2 MT	1" – 8 TPI
Jet	JWL-1442VS & VSK	#2 MT	1" – 8 TPI
Nova	1624-44	#2 MT	1-1/4" -8 TPI
Nova	DVR XP	#2 MT	1-1/4" -8 TPI
OneWay	1224	#2 MT	1" – 8 TPI
OneWay	2000 Series	#2 & #3 MT	M33-3.5
OneWay	1640	#2 & #3 MT	M33-3.5
Powermatic	4224	#2 MT	1-1/4" -8 TPI
Powermatic	3520B	#2 MT	1-1/4" -8 TPI
Rikon	70-100	#2 MT	1" – 8 TPI
Rikon	70-500	#2 MT	1-1/4" -8 TPI
☆ ShopSmith	Mark V	None	5/8" No Threads
TurnCrafter	Plus	#1 MT	3/4" X 16 TPI
TurnCrafter	Pro & Pro VS	#2 MT	1" – 8 TPI
TTMC	MC330	#2MT	1" – 8 TPI

Vega	1500 Series	#2 MT	1" – 8 TPI
Vicmarc	VL300	#2 MT	1-1/4" -8 TPI
Vicmarc	VL200	#2 MT	1-1/4" -8 TPI

If you have a lathe which is not listed here, please help us out with this list and provide the necessary information to help out your fellow turners.