Polyester Resin Casting Dye Instructions

Please note before dyeing resin, that this dye is being used is full strength, not diluted.

**CURE TIME**

Additional hardener is provided to shorten the cure time. The cure time can be increased up to 4 days when using this dye with resin. Additional hardener may shorten the cure time by adding a few additional drops to the resin/dye mix.

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**MIXING**

When mixing the dye, it will appear to want to separate, this is normal. Continue to mix until the resin and dye are uniform in color. It is recommended to mix and pour the molds 1/3 at a time. However, you can do a full mold pour but this is usually when the longer cure time is needed along with the additional hardener.

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Standard Mixing: 1 drop per ounce of resin is sufficient enough to give a rich color. Mix thoroughly

Deeper Color: If you desire a deeper color, mix an additional drop per ounce of resin, but be sure to do this quickly before the resin starts to cure. Mix thoroughly.

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**SPECIAL NOTE ABOUT WEATHER CONDITIONS**

Temperatures play a key role in resin set up. 70 degrees and low humidity are particularly ideal for resin pours.